

Multilayer Chip Ceramic Inductor



◆ **Features**

- 1、 Monolithic Structure for high reliability
- 2、 High self-resonant frequency
- 3、 Excellent solderability and high heat resistance
- 4、 RoHS Compliant.



◆ **Application**

- 1、 RF Circuit of in telecommunication and other Equipments

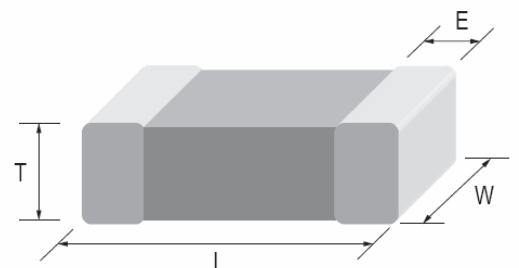
◆ **PRODUCT IDENTIFICATION**

CMCC 1608 C 2N2 S S P
(1) (2) (3) (4) (5) (6) (7)

- (1) Series Type
- (2) Chip Size (mm) :Length X Width
- (3) Material Code
- (4) Inductance: 1N0=1nH; 10N=10nH
R10=100nH
- (5) Inductance Tolerance: S=±0.3;
J=±5%; K=±10%
- (6) Company Code
- (7) Packaging:P–Embossed paper tape, 7" reel
E- Embossed plastic tape, 7" reel

◆ **Dimensions Unit: mm**

Size(EIA)	L	W	T	E
	1.60±0.150	0.80±0.150	0.80±0.150	0.30±0.200



◆ Specifications

Part Number	Inductance (nH)	Min. Quality Factor (Q)	L, Q Test Freq. L/Q(MHz)	Typical Q @ Freq. (MHz)						Min. Self-resonant Frequency (MHz)	Max. DC Resistance (Ω)	Max. Rated Current (mA)
				100	300	500	800	1000	1800			
				Q								
CMCC1608 Series												
CMCC1608C1N0SSP	1.0±0.3	8	100	12	22	37	38	68	85	6000	0.10	500
CMCC1608C1N2SSP	1.2±0.3	8	100	12	22	37	38	68	85	6000	0.10	500
CMCC1608C1N5SSP	1.5±0.3	8	100	12	22	37	38	68	85	6000	0.10	500
CMCC1608C1N8SSP	1.8±0.3	8	100	12	21	33	35	61	85	6000	0.12	500
CMCC1608C2N2SSP	2.2±0.3	8	100	12	26	40	39	60	85	6000	0.20	500
CMCC1608C2N7SSP	2.7±0.3	8	100	12	23	27	37	47	85	6000	0.20	500
CMCC1608C3N3SSP	3.3±0.3	8	100	12	23	27	36	47	77	6000	0.20	500
CMCC1608C3N9SSP	3.9±0.3	8	100	12	25	28	38	47	73	6000	0.20	500
CMCC1608C4N7SSP	4.7±0.3	8	100	12	26	30	38	49	81	6000	0.20	500
CMCC1608C5N6SSP	5.6±0.3	8	100	12	26	29	35	34	28	5000	0.30	500
CMCC1608C6N2SSP	6.2±0.3	8	100	12	26	29	35	34	28	5000	0.30	500
CMCC1608C6N8JSP	6.8	8	100	12	23	27	35	40	63	4500	0.30	500
CMCC1608C8N2JSP	8.2	8	100	12	22	26	33	39	50	4000	0.30	500
CMCC1608C10NJSP	10	8	100	14	25	31	38	45	64	3500	0.50	300
CMCC1608C12NJSP	12	8	100	14	24	28	35	39	50	2800	0.50	300
CMCC1608C15NJSP	15	8	100	14	22	27	34	40	45	2300	0.60	300
CMCC1608C18NJSP	18	8	100	14	24	28	35	38	37	2200	0.60	300
CMCC1608C22NJSP	22	8	100	15	27	32	38	43	36	2000	0.60	300
CMCC1608C27NJSP	27	8	100	15	26	29	36	44	25	1700	0.80	300
CMCC1608C33NJSP	33	8	100	15	26	30	35	34	6	1500	0.80	300
CMCC1608C39NJSP	39	8	100	15	22	25	28	28	-	1300	0.80	300
CMCC1608C47NJSP	47	8	100	15	25	29	30	25	-	1200	1.00	300
CMCC1608C56NJSP	56	8	100	15	28	31	31	25	-	1100	1.00	300
CMCC1608C68NJSP	68	8	100	15	22	25	22	15	-	900	1.00	300
CMCC1608C82NJSP	82	8	100	15	23	24	22	-	-	800	1.00	300
CMCC1608CR10JSP	100	8	100	15	25	27	16	-	-	700	1.20	300

◆ Specifications

Part Number	Inductance (nH)	Min. Quality Factor (Q)	L, Q Test Freq. L/Q(MHz)	Typical Q @ Freq. (MHz)						Min. Self-resonant Frequency (MHz)	Max. DC Resistance (Ω)	Max. Rated Current (mA)
				100	300	500	800	1000	1800			
				Q								
CMCC1608 Series												
CMCC1608CR12JSP	120	8	50	15	24	23	-	-	-	600	1.40	200
CMCC1608CR15JSP	150	8	50	15	19	16	-	-	-	500	1.60	200
CMCC1608CR18JSP	180	8	50	15	18	12	-	-	-	400	1.90	200
CMCC1608CR22JSP	220	8	50	15	16	-	-	-	-	350	2.40	200
CMCC1608CR27JSP	270	8	50	16	18	-	-	-	-	350	2.60	150
CMCC1608CR33JSP	330	8	50	16	16	-	-	-	-	350	2.80	150
CMCC1608CR39JSP	390	8	50	16	-	-	-	-	-	300	3.20	150
CMCC1608CR43JSP	430	8	50	16	-	-	-	-	-	280	3.40	150
CMCC1608CR47JSP	470	8	50	15	-	-	-	-	-	250	3.60	150
CMCC1608CR56JSP	560	8	50	15						250	4.00	100
CMCC1608CR68JSP	680	8	50	15						250	4.50	100

◆ General Technical Data

Operating Temperature Range	-55°C ~ +125°C
Storage Condition	Less than 40°C and 70% RH
Soldering Method	Reflow or Wave Soldering

◆ **Composition / Information on Ingredients**

Product Structure: See Fig.1, Fig. 2 and Fig. 3



Fig.1 Shape

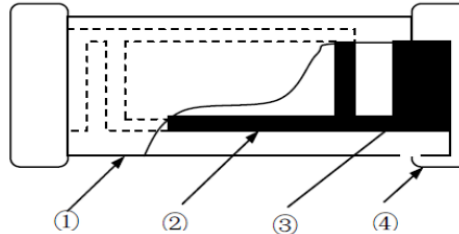


Fig.2 Body Structure

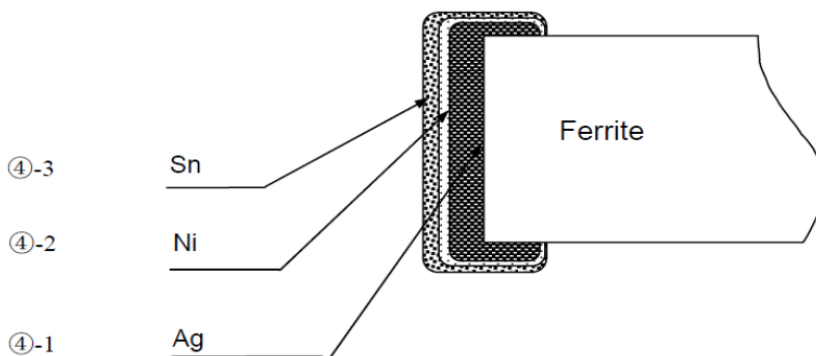


Fig. 3 Structure of Electro-plating

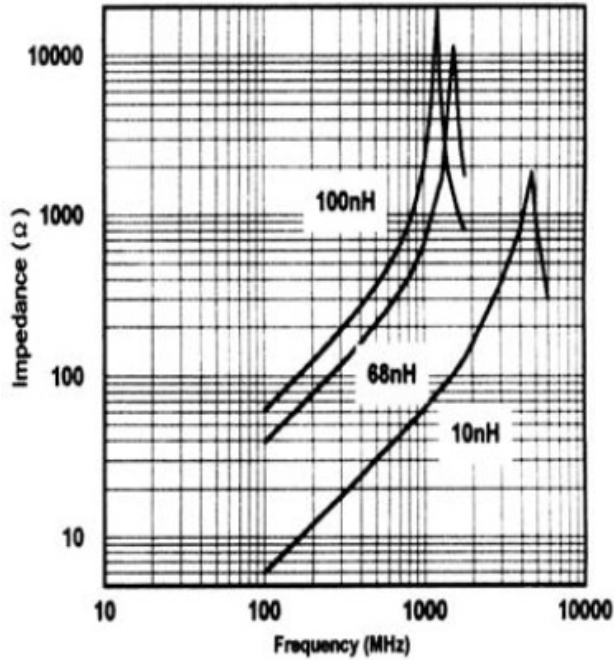
Composition/Information on the Components		
Code	Material	Main Components
①	Ceramic	Boron Silicate, Al ₂ O ₃ , Secret
②	Inner Coil	Silver (Ag)
③	Pull-out Electrode	Silver (Ag)
④-1	Terminal Electrode	Silver (Ag)
④-2	Electrode-plating: Nickel plating	Nickel (Ni)
④-3	Electrode-plating: Sn plating	Tin (Sn)

Compositions Wt Rate (Wt%) of Material		
Material	Wt Rate (Wt%)	CAS No.
Boron Silicate	51~65	65997-18-4
Al ₂ O ₃	14~17	1344-28-1
Secret	0~5	-
Ag	9~29	7440-22-4
Nickel	1.8~2.3	7440-02-0
Tin	3.6~4.7	7440-31-5

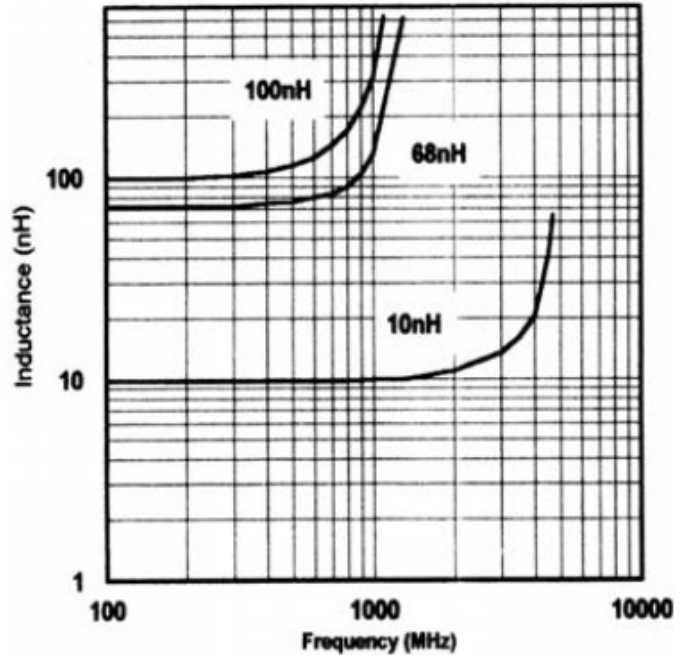
◆ TYPICAL ELECTRICAL CHARACTERISTICS

CMCC1608 Series

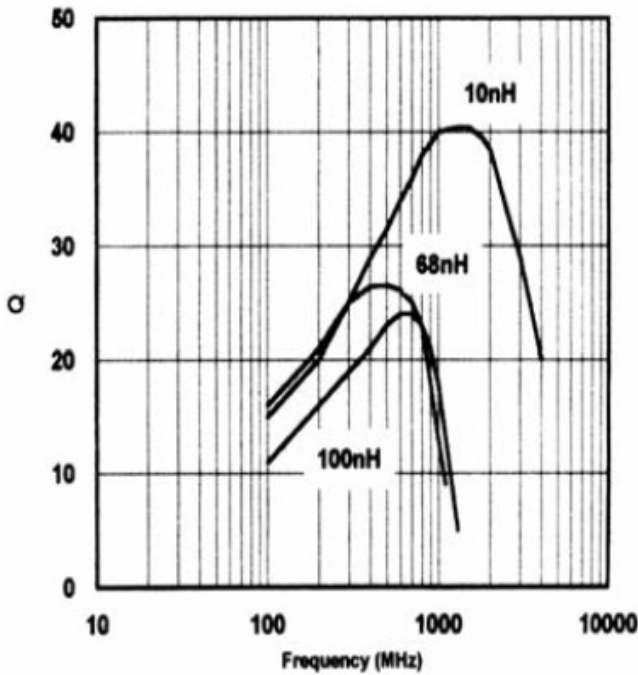
Inductance vs. Frequency Characteristics



Impedance vs. Frequency Characteristics



Q vs. Frequency Characteristics



◆ **Test and Measurement Procedures**

1、 Test Conditions

A、 unless otherwise specified, the standard atmospheric conditions for measurement/test as:

- a.Ambient Temperature: $20\pm 15^{\circ}\text{C}$
- b.Relative Humidity: $65\pm 20\%$
- c.Air Pressure: 86kPa to 106kPa

B、 If any doubt on the results, measurements/tests should be made within the following limits:

- a.Ambient Temperature: $20\pm 2^{\circ}\text{C}$
- b.Relative Humidity: $65\pm 5\%$
- c.Air Pressure: 86kPa to 106kPa

2、 Visual Examination

a .Inspection Equipment: 20× magnifier

3、 Electrical Test

A、 DC Resistance (DCR)

- a.Refer to Appendix A.
- b.Test equipment (Analyzer): High Accuracy Milliohmmeter-HP4338B or equivalent.

B、 Inductance (L)

- a.Refer to Appendix A.
- b.Test equipment: High Accuracy RF Impedance /Material Analyzer-E4991A+HP16192A or equivalent.
- c.Test signal: -20dBm or 50mV
- d.Test frequency refers to Appendix A.

C、 Q Factor (Q)

- a.Refer to Appendix A.
- Test equipment: High Accuracy RF Impedance /Material Analyzer-E4991A+HP16192A or equivalent.
- b.Test signal: -20dBm or 50mV
- c.Test frequency refers to Appendix A.

4、 Self-Resonant Frequency (SRF)

- A、 Refer to Appendix A.
- Test equipment: High Accuracy RF Impedance /Material Analyzer- E4991A+HP16192A or Agilent E5071C Network analyzer(when $\text{SRF} > 3\text{GHz}$).
- B、 Test signal: -20dBm or 50 mV

5、 Rated Current

- A、 Refer to Appendix A.
- B、 Test equipment (see Fig1): Electric Power, Electric current meter, Thermometer.
- C、 Measurement method (see Fig1):
 - a.Set test current to be 0mA.
 - b.Measure initial temperature of chip surface.
 - c.Gradually increase voltage and measure chip temperature for corresponding current.
- D、 Definition of Rated Current(I_r): I_r is direct electric current as chip surface temperature rose just 20°C against chip initial surface temperature(T_a) (see Fig2).

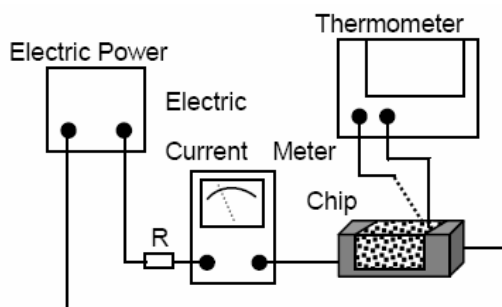


Fig1

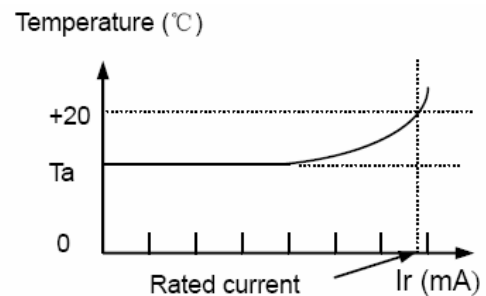
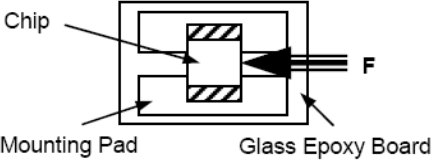
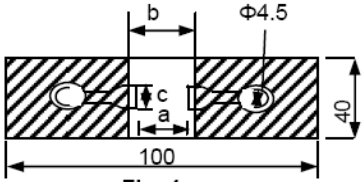
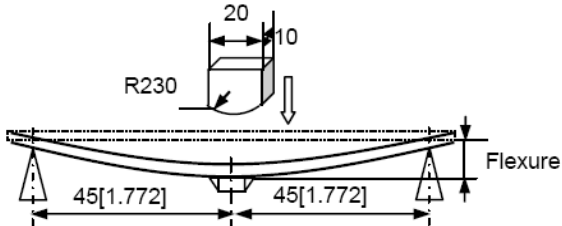
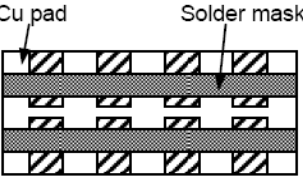
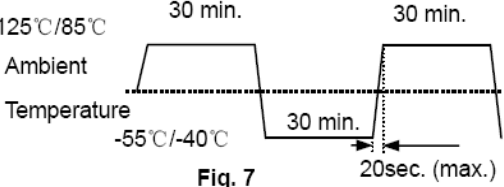


Fig2

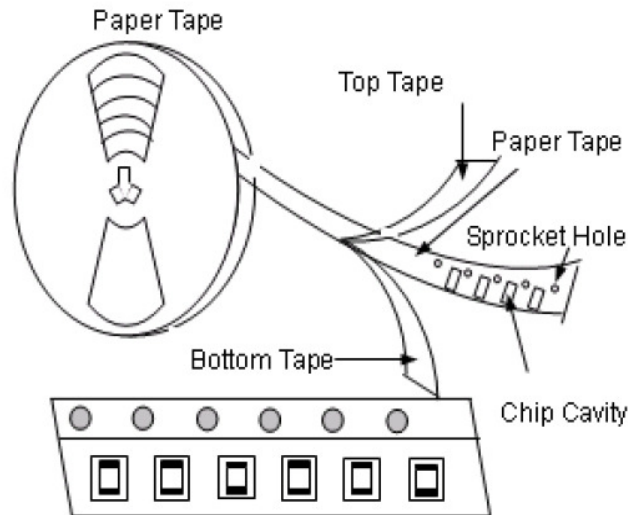
◆ Reliability Test

Items	Requirements	Test Methods and Remarks								
1. Terminal Strength	<p>No removal or split of the termination or other defects shall occur.</p>  <p>Chip Mounting Pad Glass Epoxy Board Fig.3</p>	<p>① Solder the inductor to the testing jig (glass epoxy board shown in Fig. 3) using leadfree solder. Then apply a force in the direction of the arrow.</p> <p>② 5N force for 1608 series.</p> <p>③ Keep time: 10±1s Speed: 1.0mm/s.</p>								
2. Resistance to Flexure	<p>No visible mechanical damage.</p> <table border="1" data-bbox="300 721 753 813"> <thead> <tr> <th>Type</th> <th>a</th> <th>b</th> <th>c</th> </tr> </thead> <tbody> <tr> <td>1608[0603]</td> <td>1.0</td> <td>3.0</td> <td>1.2</td> </tr> </tbody> </table> <p>Unit: mm [inch]</p>  <p>Fig. 4</p>	Type	a	b	c	1608[0603]	1.0	3.0	1.2	<p>① Solder the inductor to the test jig (glass epoxy board shown in Fig. 4) Using a leadfree solder. Then apply a force in the direction shown Fig.5</p> <p>② Flexure: 2mm.</p> <p>③ Pressurizing Speed: 0.5mm/sec.</p> <p>④ Keep time: 30 sec.</p>  <p>Fig. 5</p>
Type	a	b	c							
1608[0603]	1.0	3.0	1.2							
3. Vibration	<p>① No visible mechanical damage.</p> <p>② Inductance change: Within ±10%.</p> <p>③ Q factor change: Within ±20%.</p>  <p>Cu pad Solder mask Glass Epoxy Board Fig. 6</p>	<p>① Solder the inductor to the testing jig (glass epoxy board shown in Fig.6) using leadfree solder.</p> <p>② The inductor shall be subjected to a simple harmonic motion having total amplitude of 1.5mm, the frequency being varied uniformly between the approximate limits of 10 and 55 Hz.</p> <p>③ The frequency range from 10 to 55 Hz and return to 10 Hz shall be traversed in approximately 1 minute. This motion shall be applied for a period of 2 hours in each 3 mutually perpendicular directions (total of 6 hours).</p>								
4. Dropping	<p>① No visible mechanical damage.</p> <p>② Inductance change: Within ±10%.</p> <p>③ Q factor change: Within ±20%.</p>	<p>Drop chip inductor 10 times on a concrete floor from a height of 100 cm.</p>								
5. Temperature	<p>Inductance change should be within ±10% of initial value measuring at 20°C.</p>	<p>Temperature range: -55°C to +125°C, Reference temperature: 20°C</p>								
6. Solderability	<p>① No visible mechanical damage.</p> <p>② Wetting shall exceed 75% coverage for 0603 series; exceed 95% for others</p>	<p>① Solder temperature: 240±2°C</p> <p>② Duration: 3 sec.</p> <p>③ Solder: Sn/3.0Ag/0.5Cu.</p> <p>④ Flux: 25% Resin and 75% ethanol in weight.</p>								
7. Resistance to Soldering Heat	<p>① No visible mechanical damage.</p> <p>② Wetting shall exceed 75% coverage for 0603 series; exceed 95% coverage for others</p> <p>③ Inductance change: Within ±10%.</p> <p>④ Q factor change: Within ±20%.</p>	<p>① Solder temperature: 260±3°C</p> <p>② Duration: 5 sec.</p> <p>③ Solder: Sn/3.0Ag/0.5Cu.</p> <p>④ Flux: 25% Resin and 75% ethanol in weight.</p> <p>⑤ The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>								

<p>8. Thermal Shock</p>	<p>① No mechanical damage. ② Inductance change: Within $\pm 10\%$. ③ Q factor change: Within $\pm 20\%$.</p>  <p>Fig. 7</p>	<p>① Temperature, Time: (See Fi.7) -55°C for 30±3 min→125°C for 30±3min, ② Transforming interval: Max. 20 sec. ③ Tested cycle: 100 cycles. ④ The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>
<p>9. Resistance to Low Temperature</p>	<p>① No mechanical damage. ② Inductance change: Within $\pm 10\%$. ③ Q factor change: Within $\pm 20\%$.</p>	<p>① Temperature: -55±2°C, ② Duration: 1000⁺²⁴ hours. ③ The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>
<p>10. Resistance to High Temperature</p>	<p>① No mechanical damage. ② Inductance change: Within $\pm 10\%$. ③ Q factor change: Within $\pm 20\%$.</p>	<p>① Temperature: 125±2°C, ② Duration: 1000⁺²⁴ hours. ③ The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>
<p>11. Damp Heat (Steady States)</p>	<p>① No visible mechanical damage. ② Inductance change: Within $\pm 10\%$. ③ Q factor change: Within $\pm 20\%$.</p>	<p>① Temperature: 60±2°C ② Humidity: 90% to 95% RH. ③ Duration: 1000⁺²⁴ hours. ④ The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>
<p>12. Loading Under Damp Heat</p>	<p>① No visible mechanical damage. ② Inductance change: Within $\pm 10\%$. ③ Q factor change: Within $\pm 20\%$.</p>	<p>① Temperature: 60±2°C ② Humidity: 90% to 95% RH. ③ Duration: 1000⁺²⁴ hours. ④ Applied current: Rated current. ⑤ The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>
<p>13. Loading at High Temperature (Life Test)</p>	<p>① No visible mechanical damage. ② Inductance change: Within $\pm 10\%$. ③ Q factor change: Within $\pm 20\%$.</p>	<p>① Temperature: 125±2°C, ② Duration: 1000⁺²⁴ hours. ③ Applied current: Rated current. ④ The chip shall be stabilized at normal condition for 1~2 hours before measuring.</p>

◆ Packaging

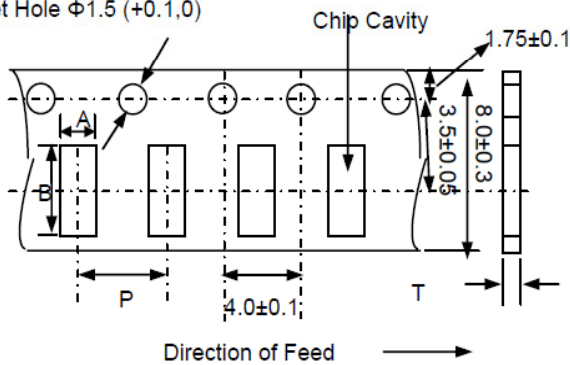
(1) Taping Drawings (Unit: mm)



Remark: The sprocket holes are to the right as the tape is pulled toward the user.

(2) Taping Dimensions (Unit: mm)

Sprocket Hole $\Phi 1.5 (+0.1, 0)$



Paper Tape

Type	A	B	P	T max	Quantity
1608(0603)	1.0±0.2	1.8±0.2	4.0±0.1	1.1	4K

(3) Reel Dimensions (Unit: mm)

